Technical Datasheet

# Index G200 -Refit-

## CNC turning and milling centre



| | |
|---|---|
| Product code | **94-000016** |
| Condition | **Retrofit** |
| Category | **Lathe** |
| Machine type | **CNC turning and milling centre** |
| Year of manuf. | **2010** |
| Control | **Sonstige Index C200** |
| Turning diam. [mm] | **200** |

### In general

| | |
|---|---|
| Bar capacity MS | 65 mm |
| Bar capacity CS | 42 mm |

### Toolcarrier I (X/Y/Z/B)

| | |
|---|---|
| Technology | Turret with 14 stations |
| Taper | VDI 25 |
| Live tools | 6,000 rpm |
| X-axis | 155 mm |
| Y-axis | +/- 60 mm |
| Z-axis | 590 mm |
| B-axis | 360° (0.001°) |

Tel.+49 (0) 8142 / 44 87 - 100
Fax +49 (0) 8142 / 44 87 - 155
info@gs-wzm.de
www.gs-werkzeugmaschinen.de

Gläsener + Schmidt GmbH
Gewerbering 6
82140 Olching
Deutschland

Note: Subject to prior sale and error excepted

# Technical Datasheet

## Toolcarrier II (X/Z)

| | |
|---|---|
| Technology | Turret with 14 stations |
| Taper | VDI 25 |
| Live tools | 6,000 rpm |
| X-axis | 105 mm |
| Z-axis | 400 mm |

## Equipment

| | |
|---|---|
| Chip conveyor | Scraper belt |
| Cooling management | Cooling pump with 8/80 bar |
| Bar loader | prepared |
| Control Function | "Live Center" for Cross Slide 2 (Z2-axis) |
| Accessories | Gantry workpiece unloading device, |
| Set of gripper fingers for workpieces Ø 4–45 mm, | |
| Set of gripper fingers for workpieces Ø 40–60 mm | |

Tel.+49 (0) 8142 / 44 87 - 100
Fax +49 (0) 8142 / 44 87 - 155
info@gs-wzm.de
www.gs-werkzeugmaschinen.de

Gläsener + Schmidt GmbH
Gewerbering 6
82140 Olching
Deutschland

Note: Subject to prior sale
and error excepted

# Technical Datasheet

## Product images





Tel.+49 (0) 8142 / 44 87 - 100
Fax +49 (0) 8142 / 44 87 - 155
info@gs-wzm.de
www.gs-werkzeugmaschinen.de

Gläsener + Schmidt GmbH
Gewerbering 6
82140 Olching
Deutschland

Note: Subject to prior sale
and error excepted