Technical Datasheet

DMG DMU 60 monoBlock

5-axis machining centre



Product code	**89-001790**
Condition	**Used machine**
Category	**Milling machine**
Machine type	**5-axis machining centre**
Year of manuf.	**2008**
Control	**Heidenhain iTNC 530**
Speed [rpm]	**12000**
Movement X/Y/Z [mm]	**630/560/560**
Tool holder	**SK 40**

Spindle:

Technology	Motorspindle
Speed	12.000 rpm
Power	15 kW
Torque	130 Nm
Taper	SK 40

NC-Swivelhead:

B-Axis	0,001°
Swivelrange	-120°/+30°

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NC-Roundtable:

C-Axis	0,001°
Clamping surface	ø600 mm
Tableloading (max.)	500 kg

In general:

Toolmagazine	24 Stations
Rapid travers in X/Y/Z	30 m/min
Clamping surface Static table	1.000 x 600 mm

Equipment/Accessory:

Positionsensor	Direct scales in X/Y/Z
Chipmanagement	Chip conveyor
Coolingmanagement	Internal cooling unit with Paperbeltfilter and High-pressure, 40 bar
Workpiecemeasurement	Infrared-Touchprobe, Heidenhain TS649
Oilmistseparation	Mechanical extraction, ifs IFE 2000
Processobservation	Operation mode 4
Setup operation	Electronic handwheel
Further Equipment	Rinsing pistol
Further Accessory	Misc. used Toolholder SK40

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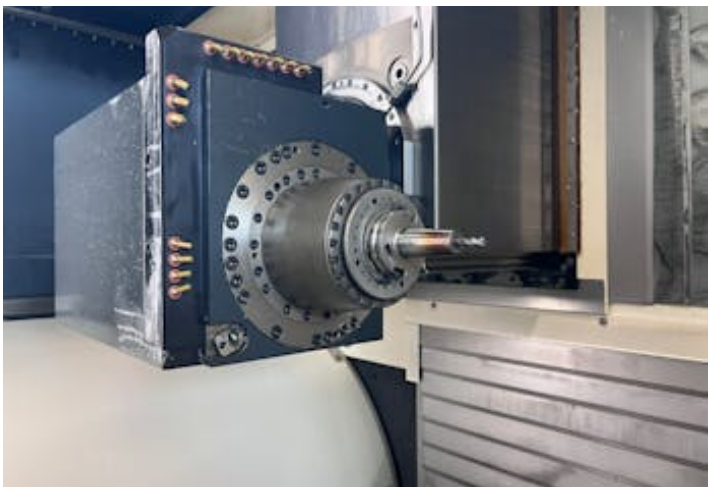
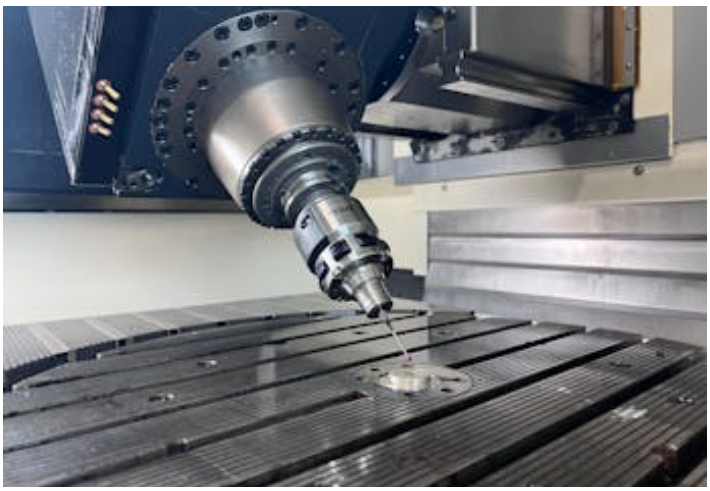
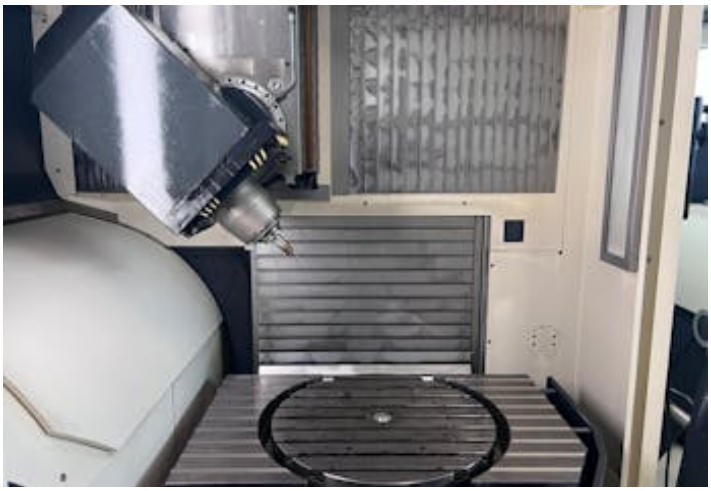
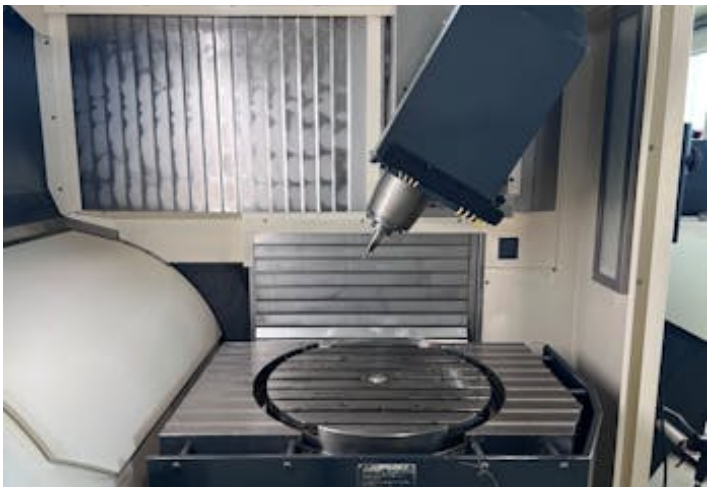
Product images



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